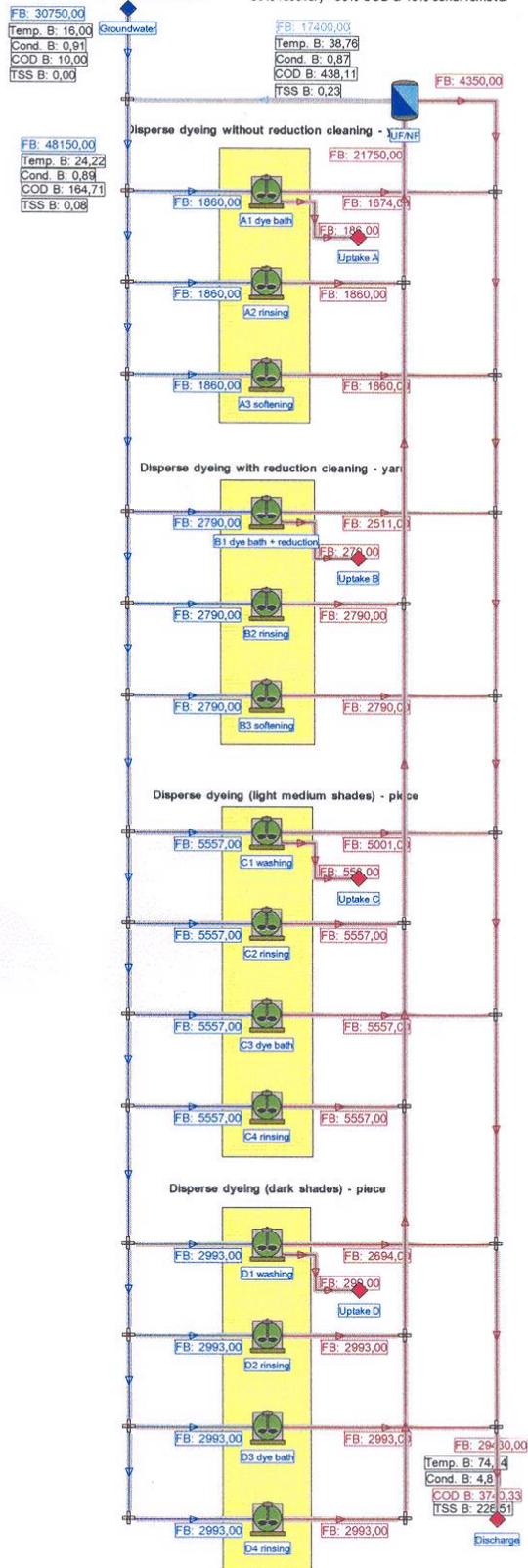


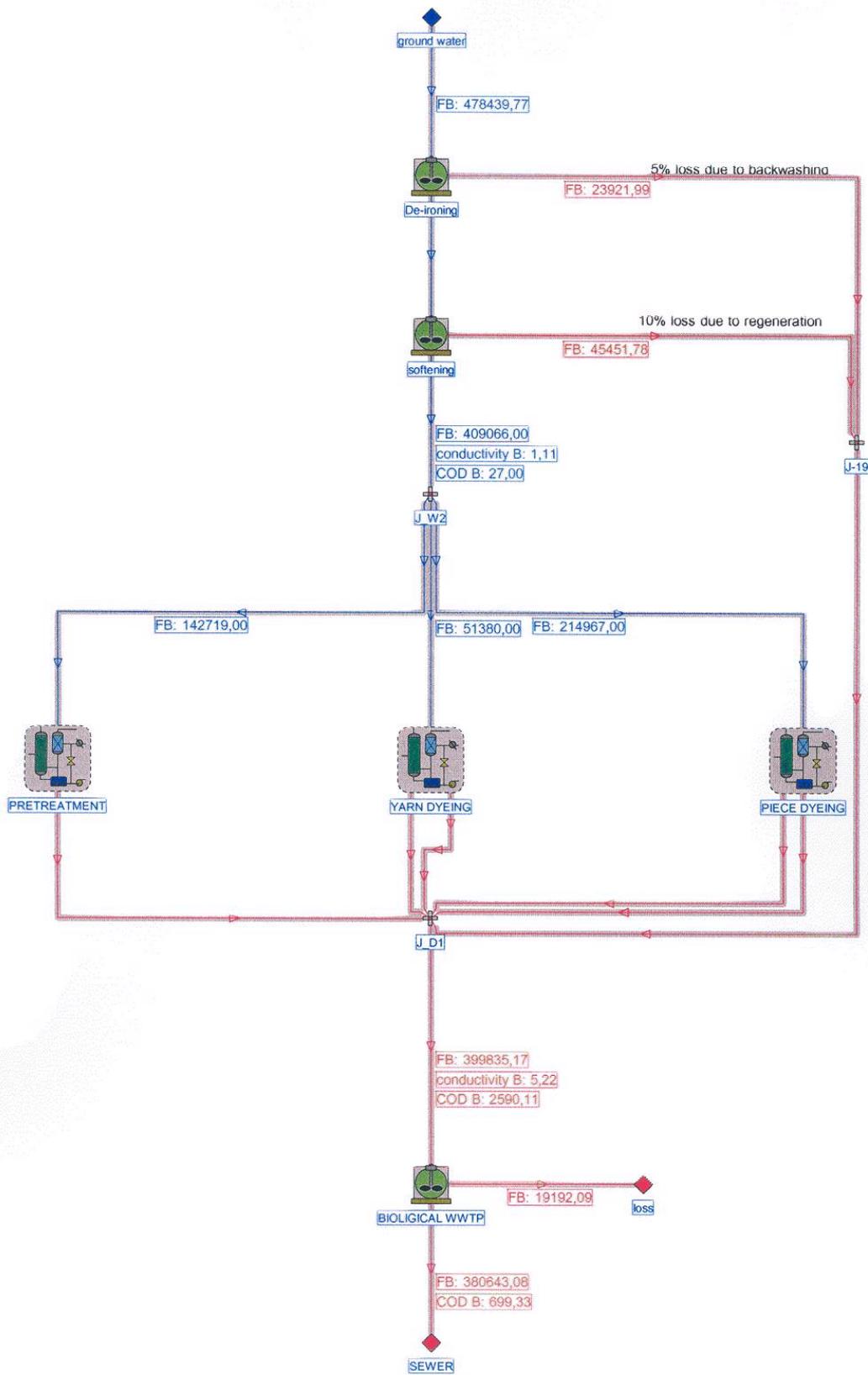
Company B01: Initial - overview

36% watersaving compared to initial situation

UF/NF test on disperse dyeing  
80% recovery - 53% COD & 49% cond. removal

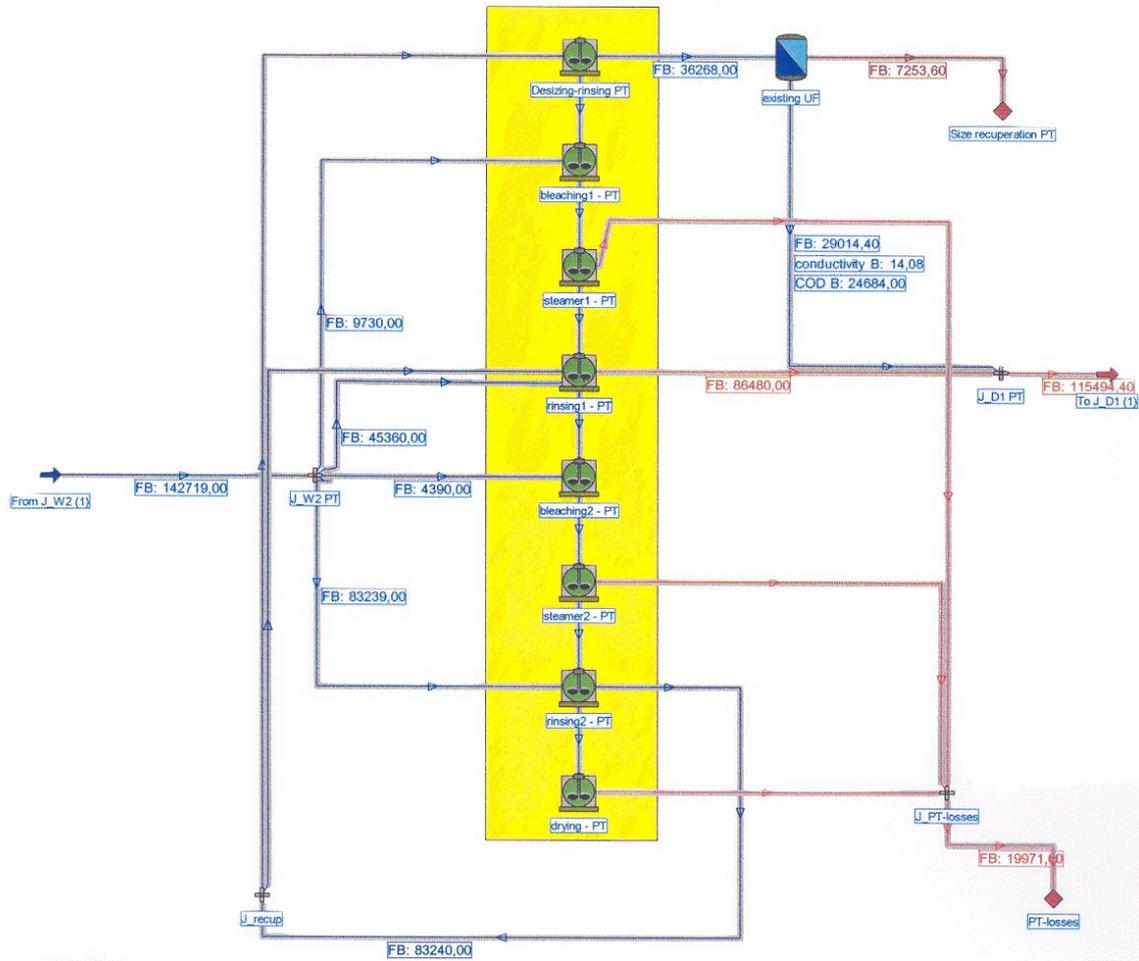


Company B01: Optimized - overview



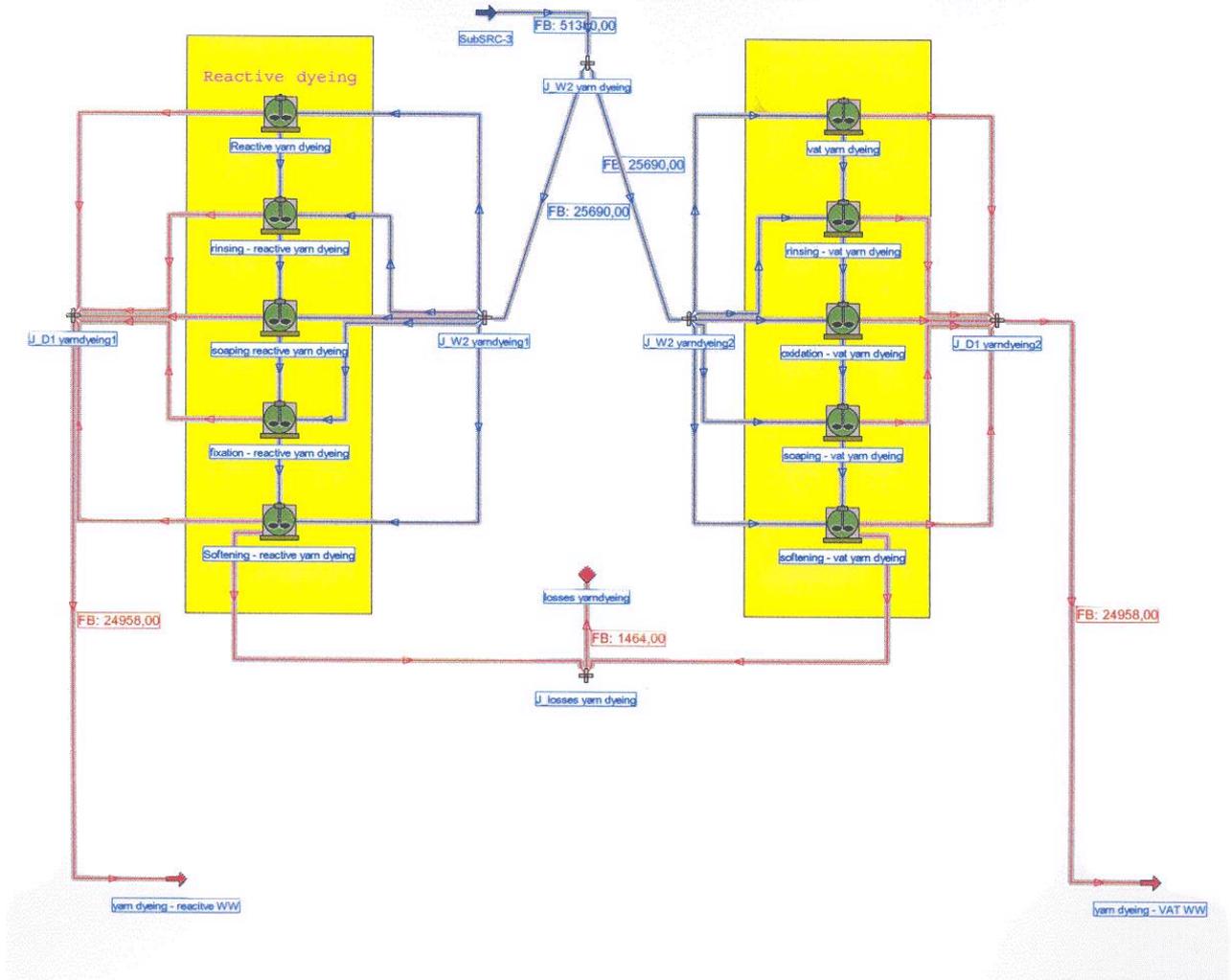
Company B04: Initial - overview

PRETREATMENT LINE - CONTINUOUS - combined desizing and bleaching



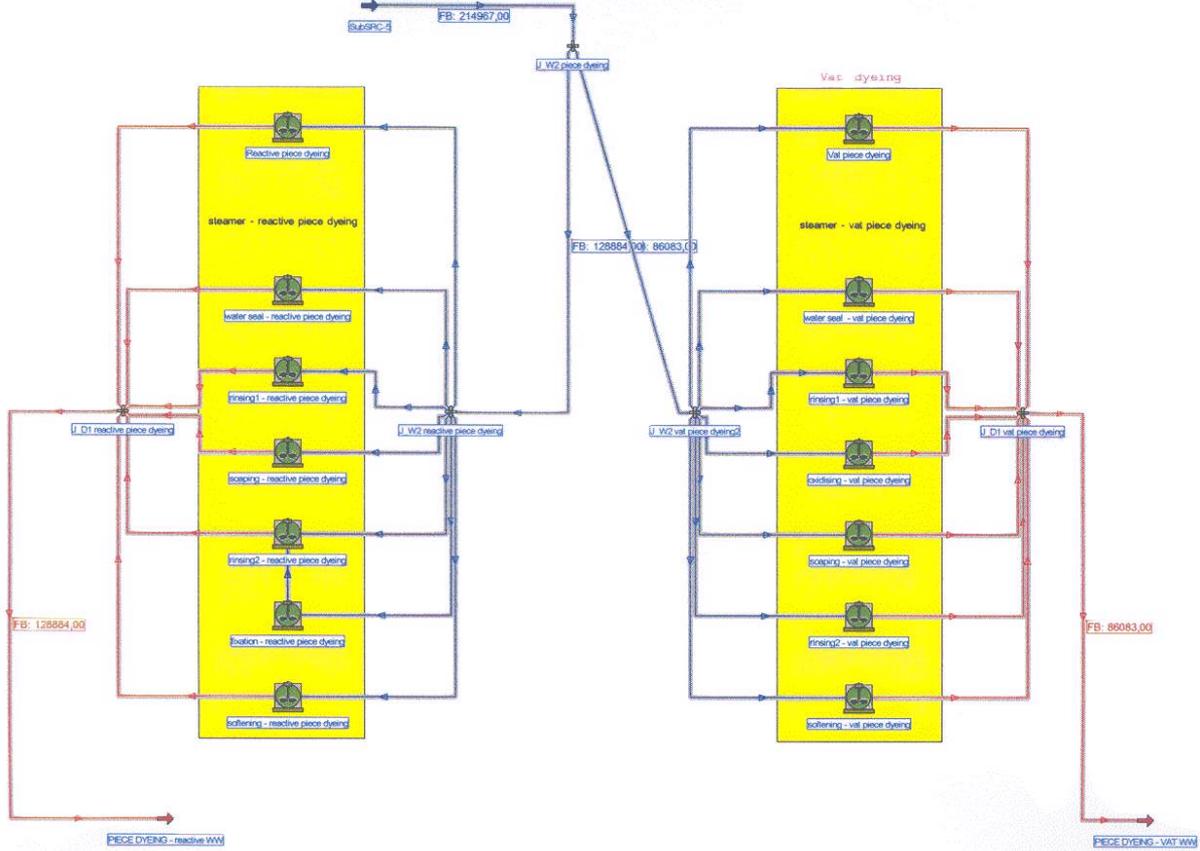
Company B04: Initial - pretreatment

YARN DYEING - CONTINUOUS- reactive & vat dyeing of cotton yarn

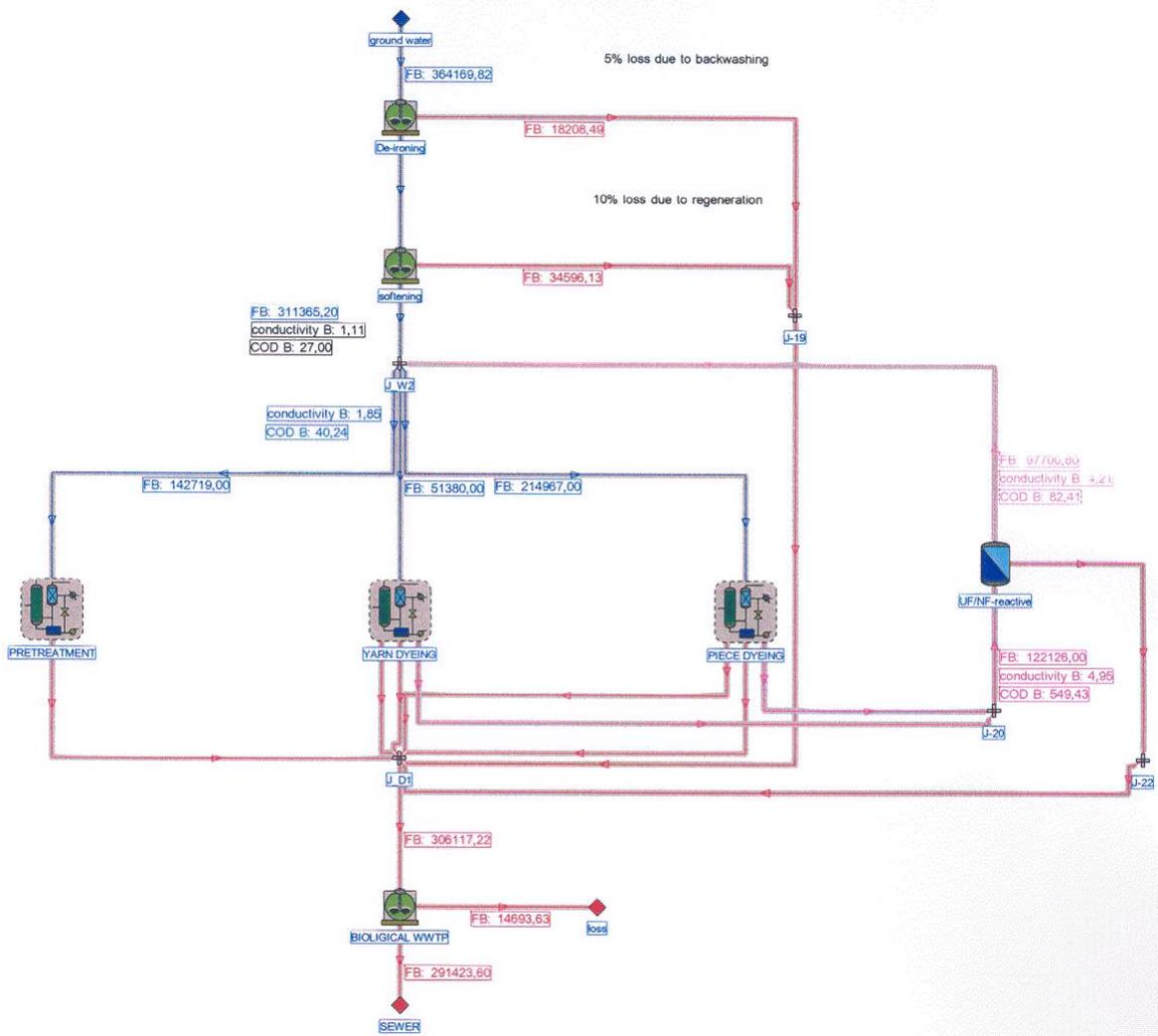


Company B04: Initial - yarn dyeing

PIECE DYEING - CONTINUOUS - reactive & vat dyeing of fabric



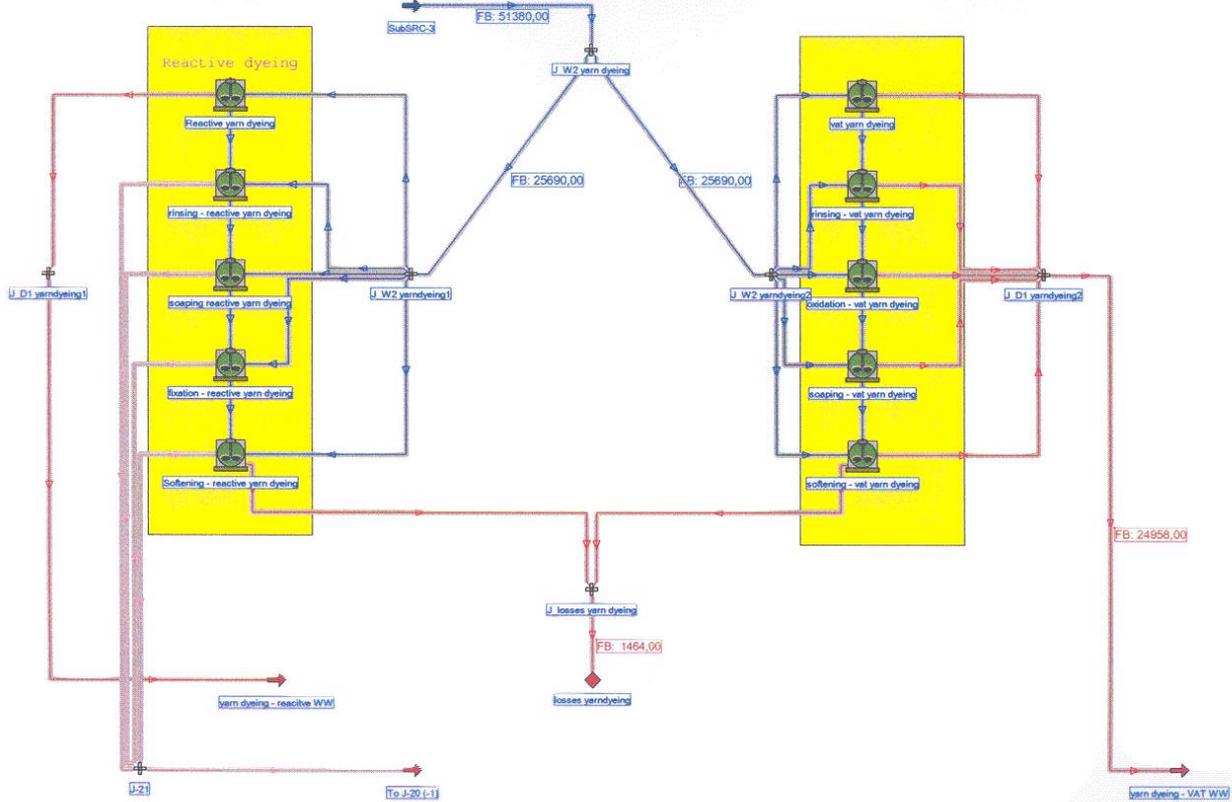
Company B04: Initial - piece dyeing



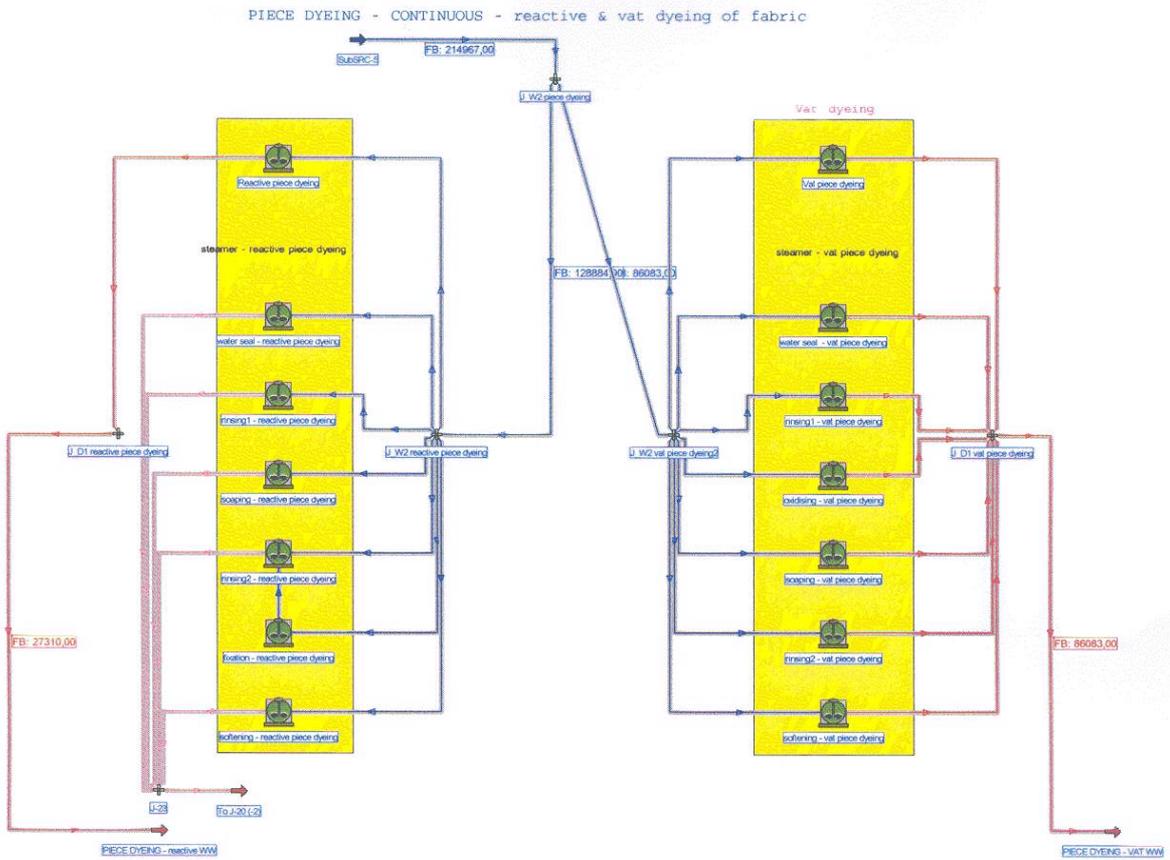
Company B04: Optimized - overview



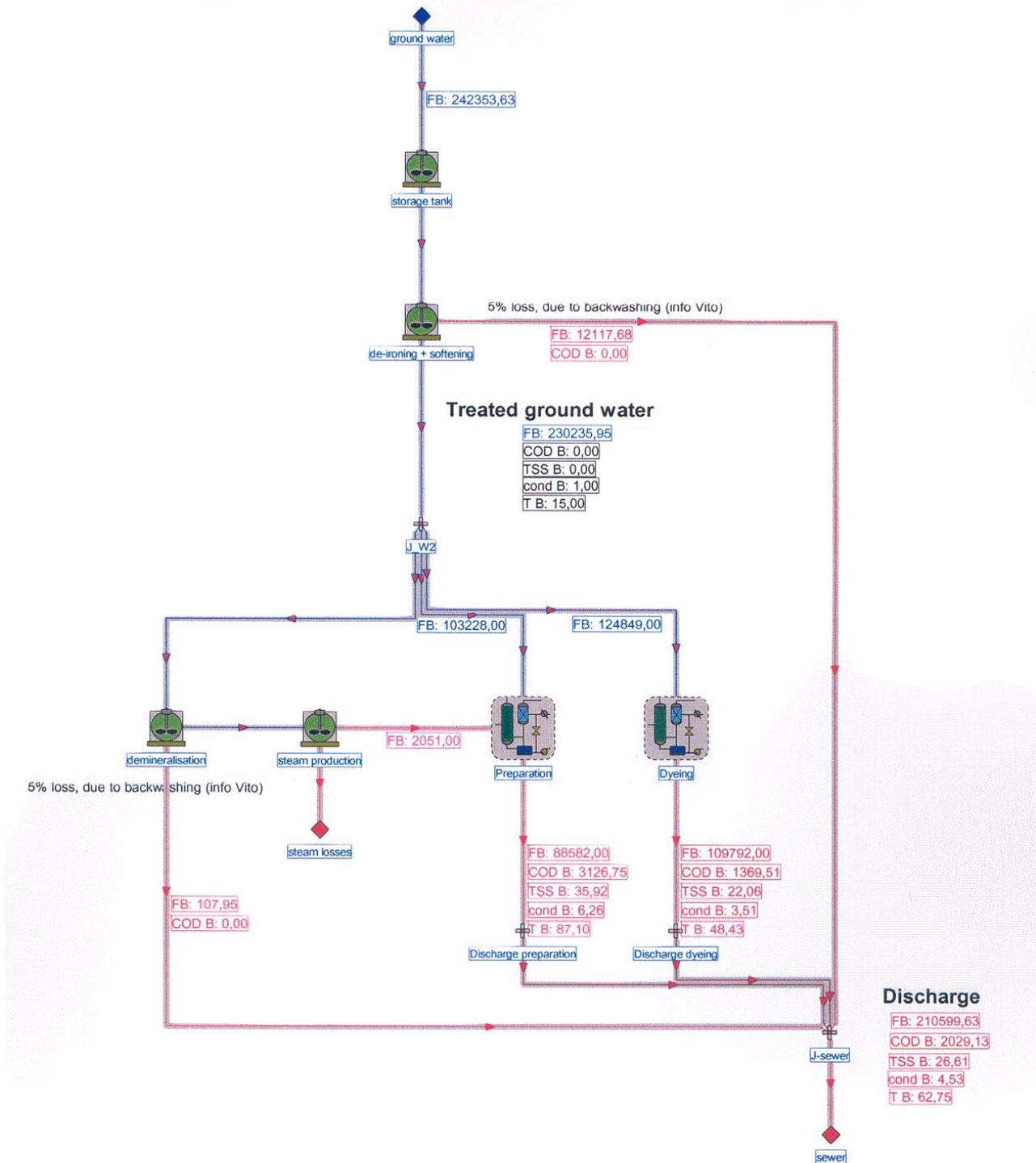
YARN DYEING - CONTINUOUS- reactive & vat dyeing of cotton yarn



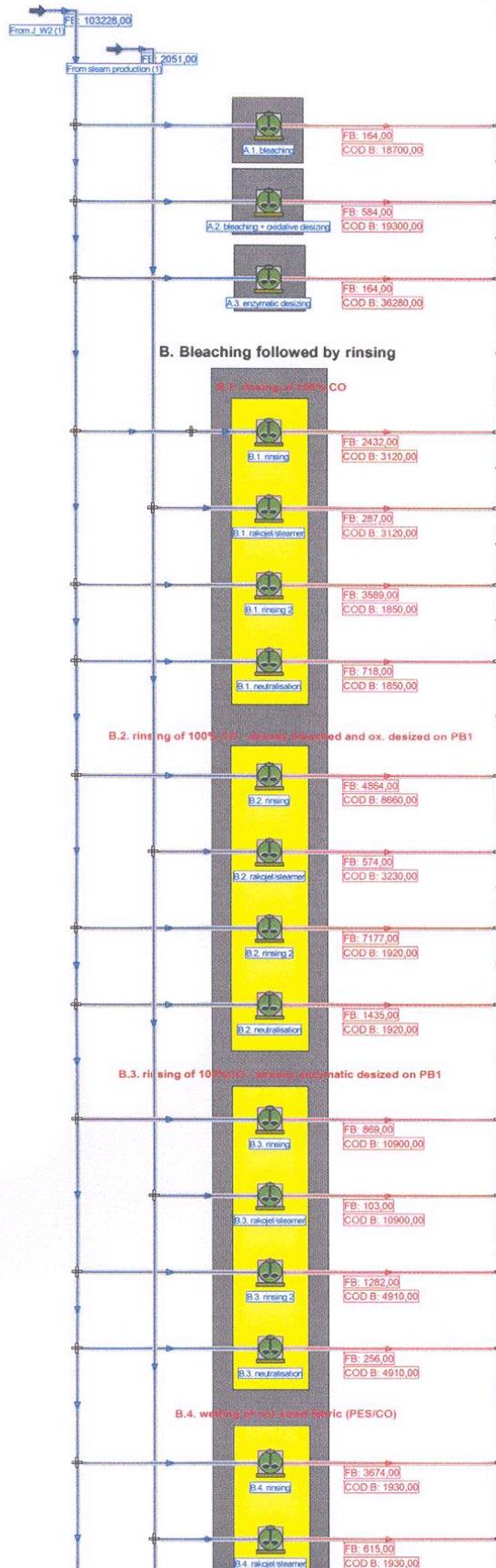
Company B04: Optimized - yarn dyeing

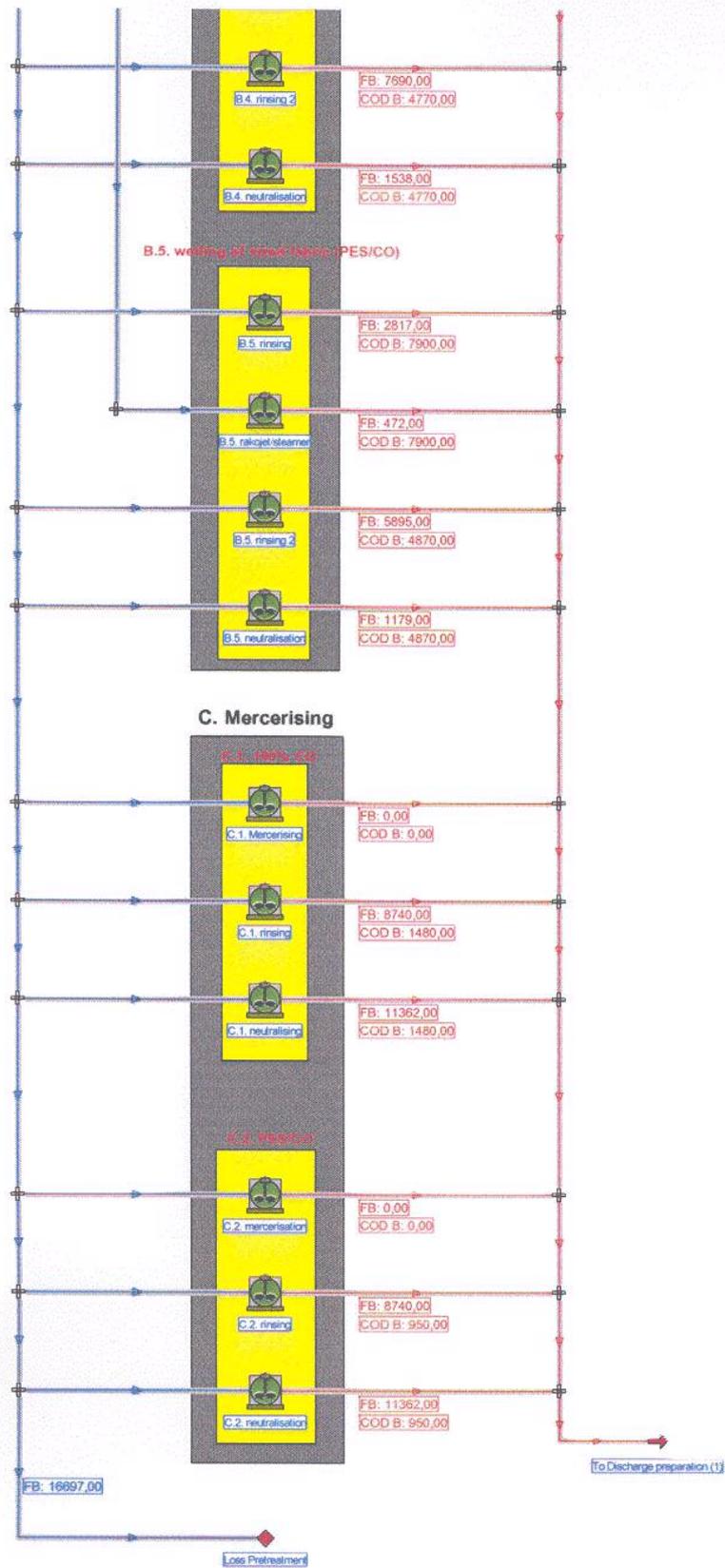


Company B04: Optimized - piece dyeing

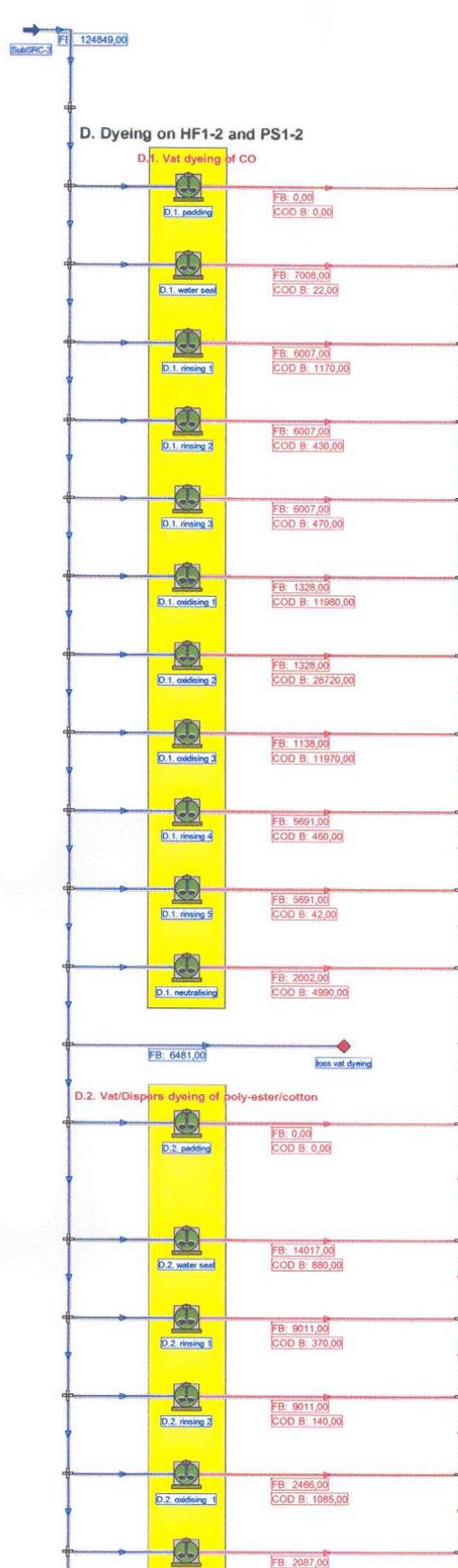


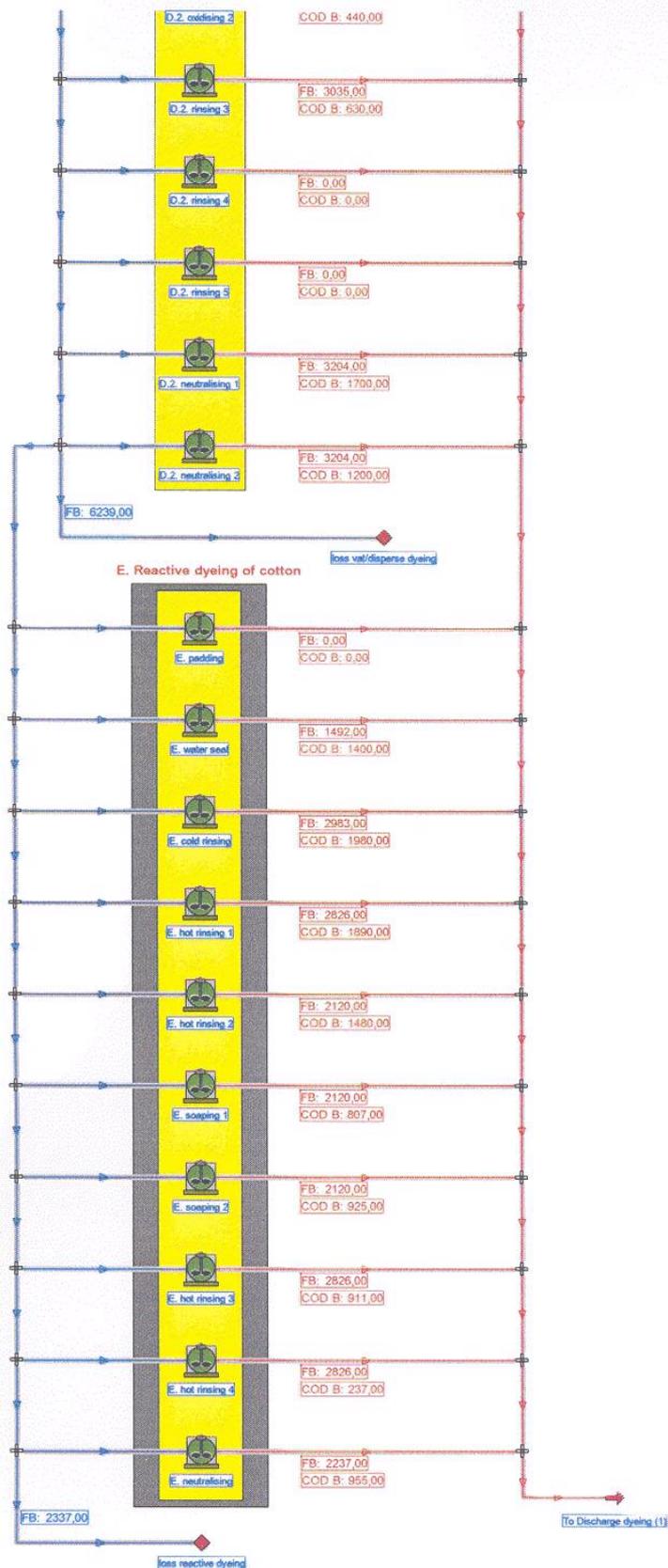
Company B05: Initial - overview



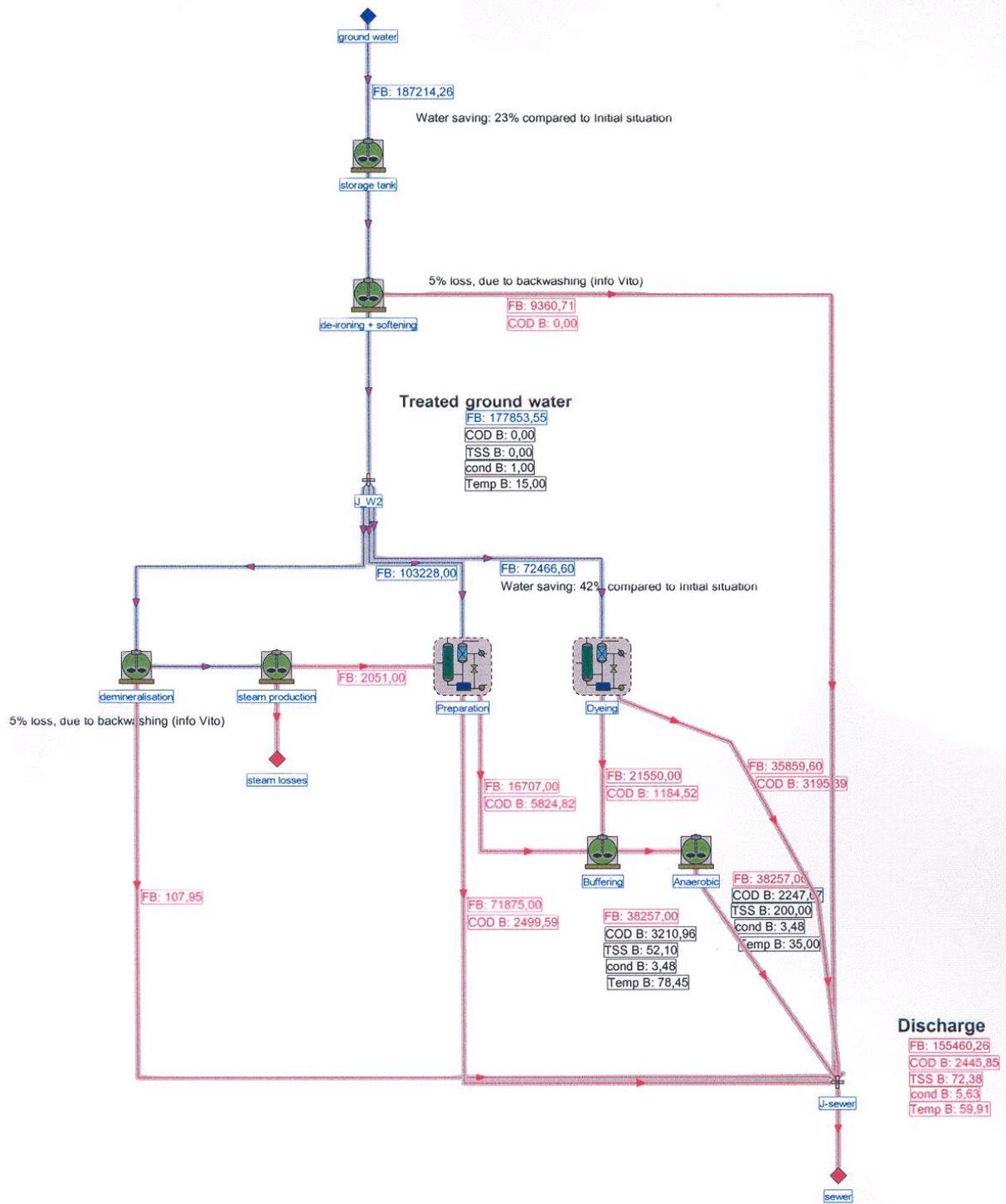


Company B05: Initial - pretreatment

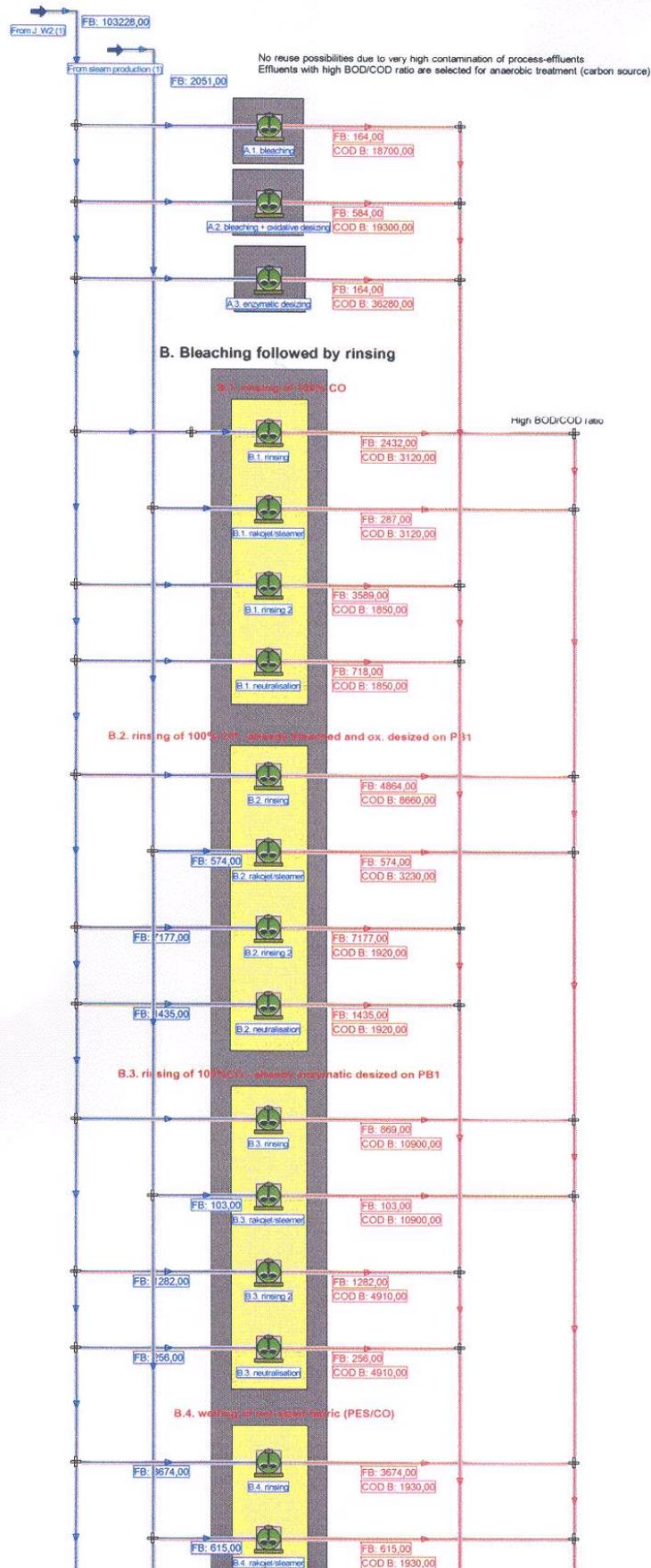


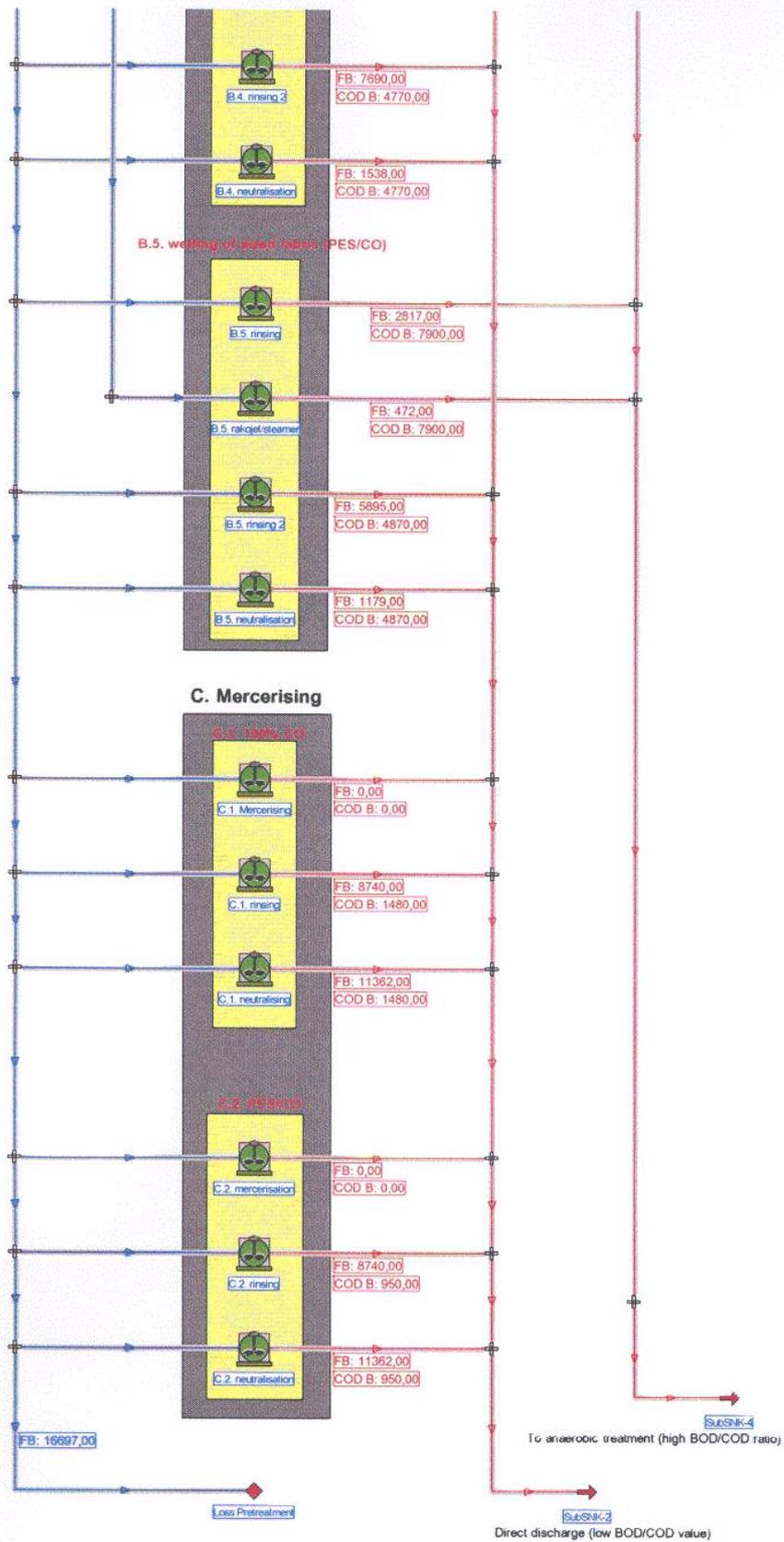


Company B05: Initial - dyeing

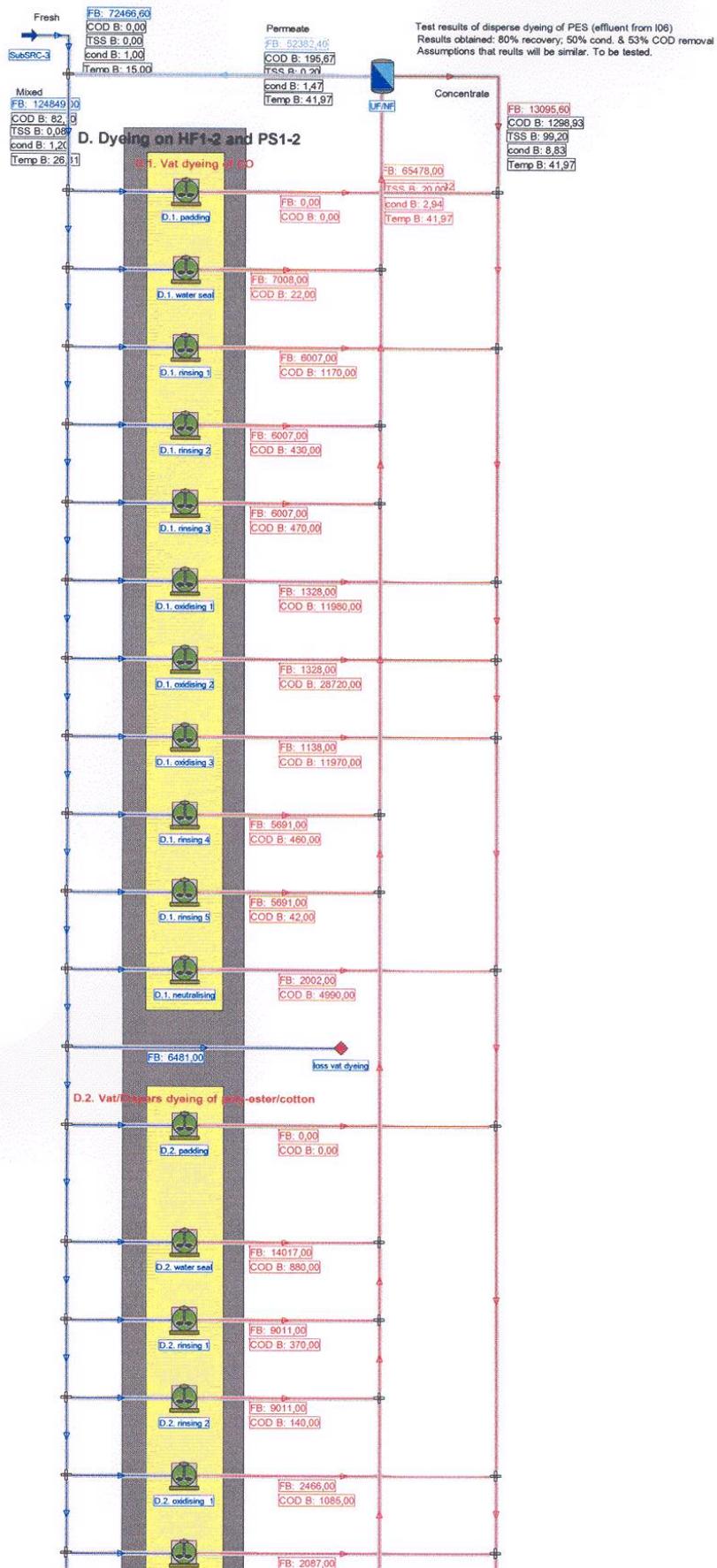


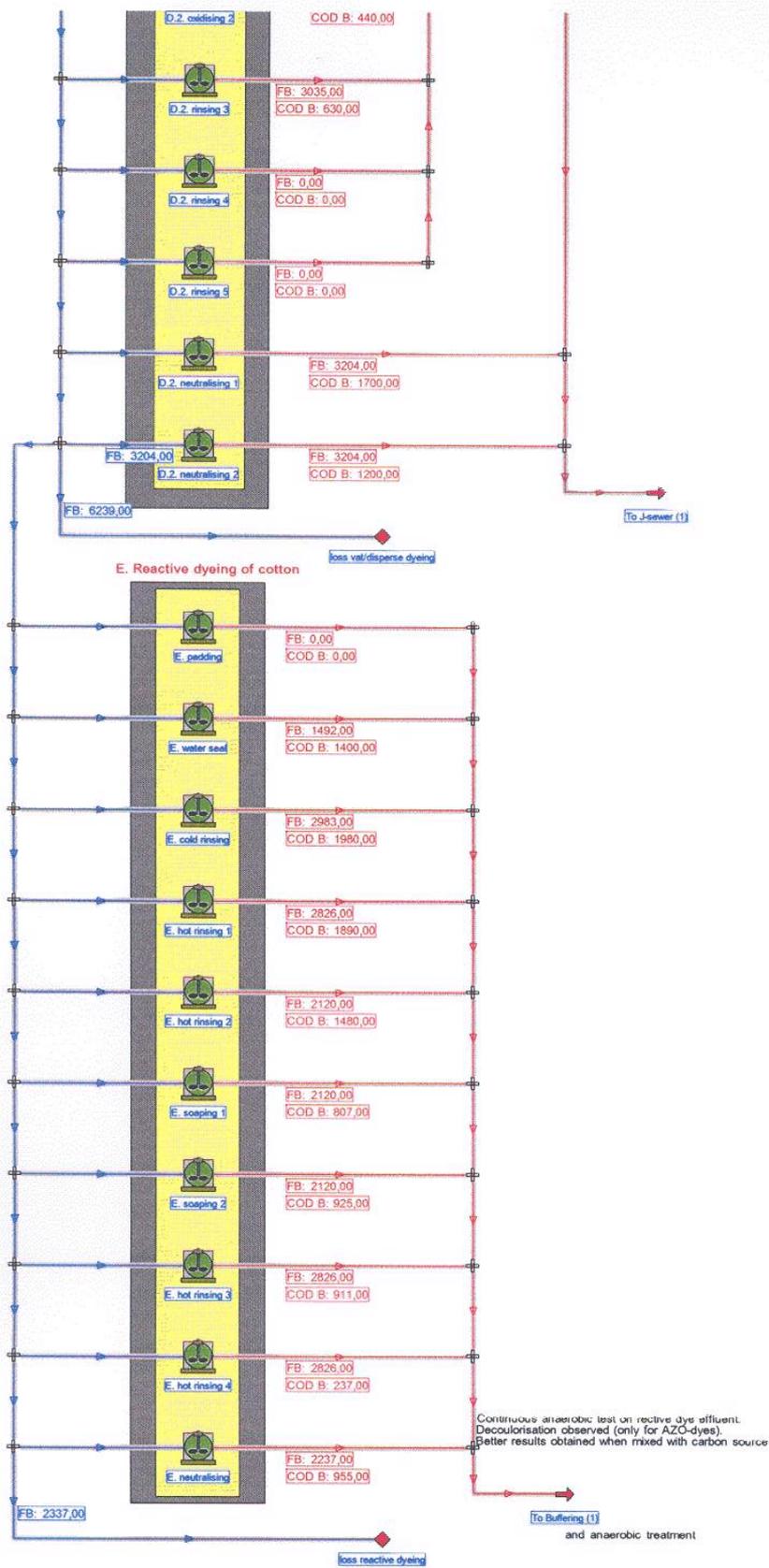
Company B05: Optimized - overview



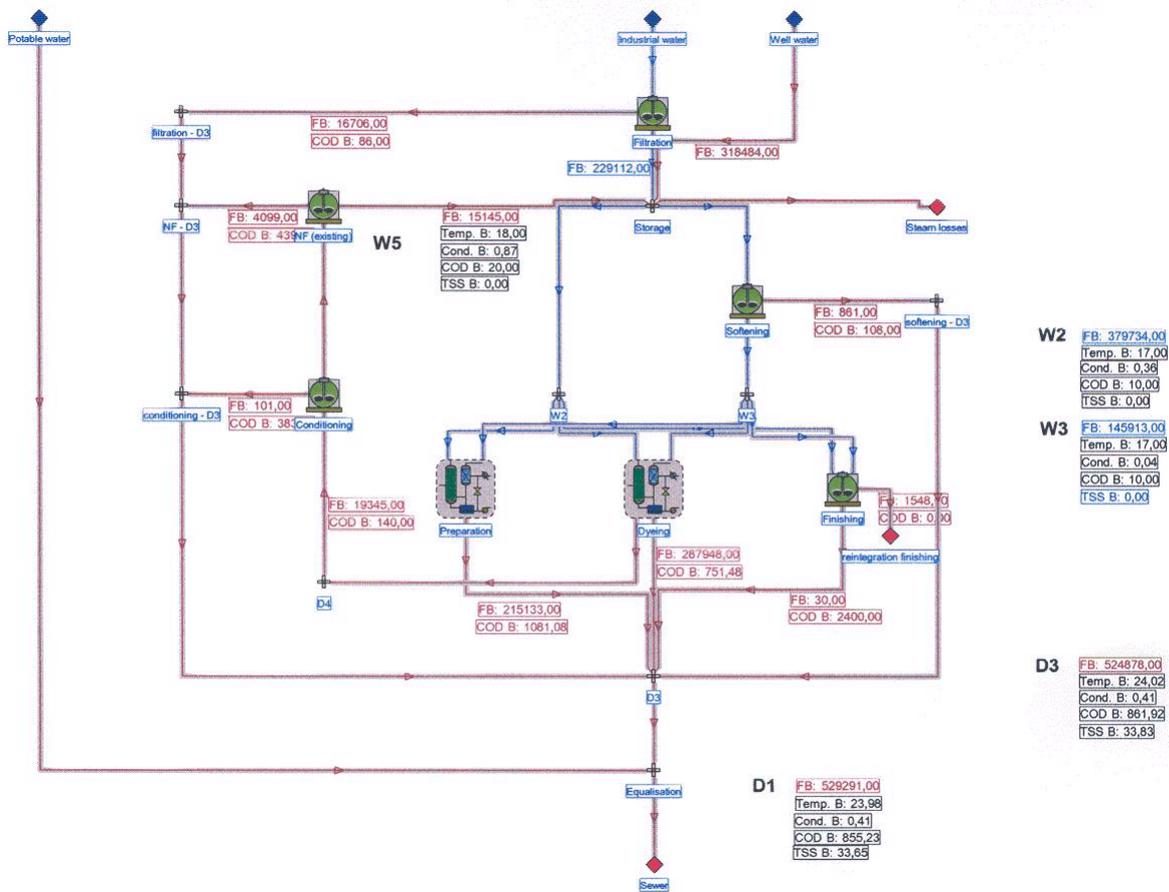


Company B05: Optimized - pretreatment

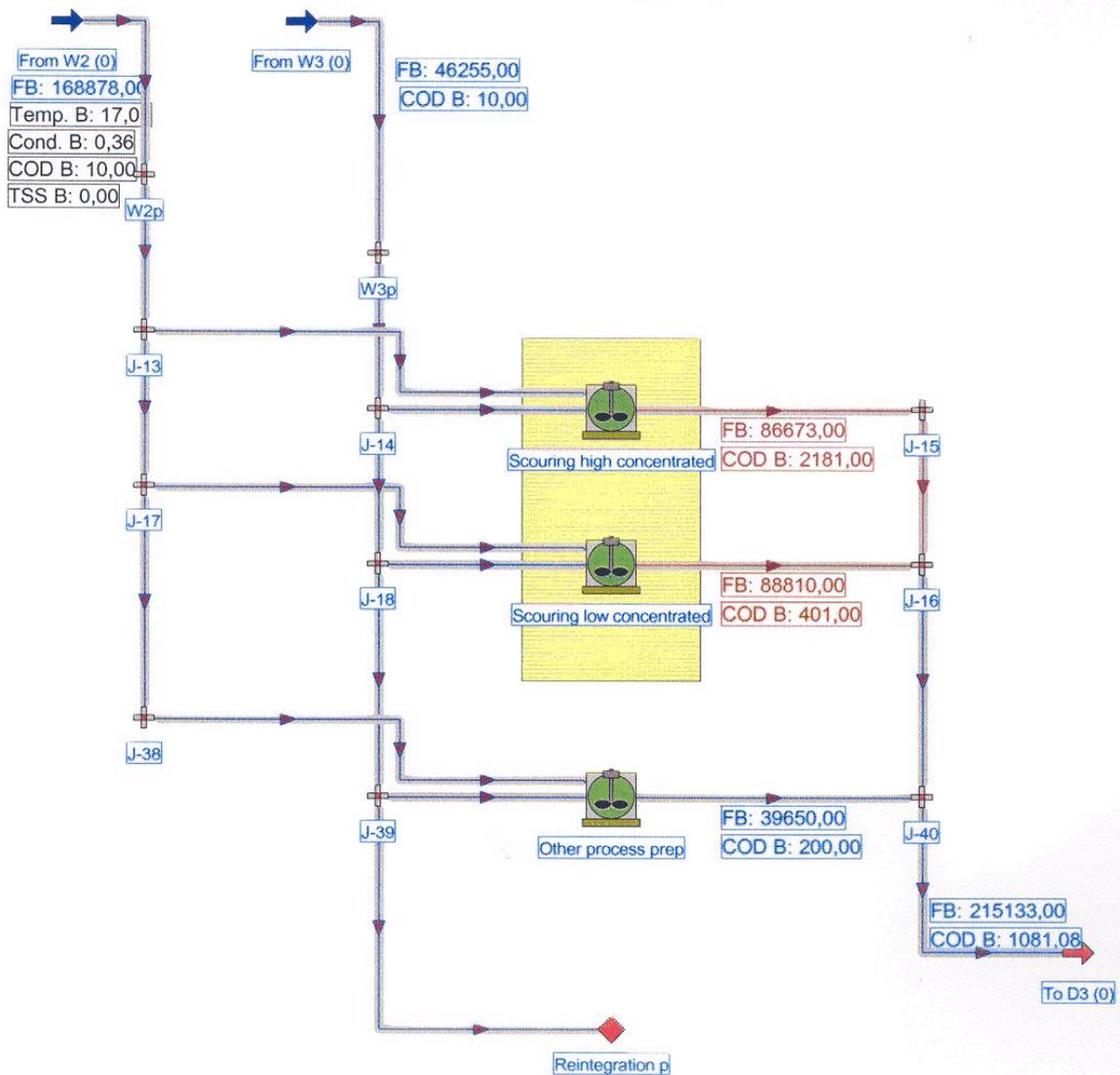




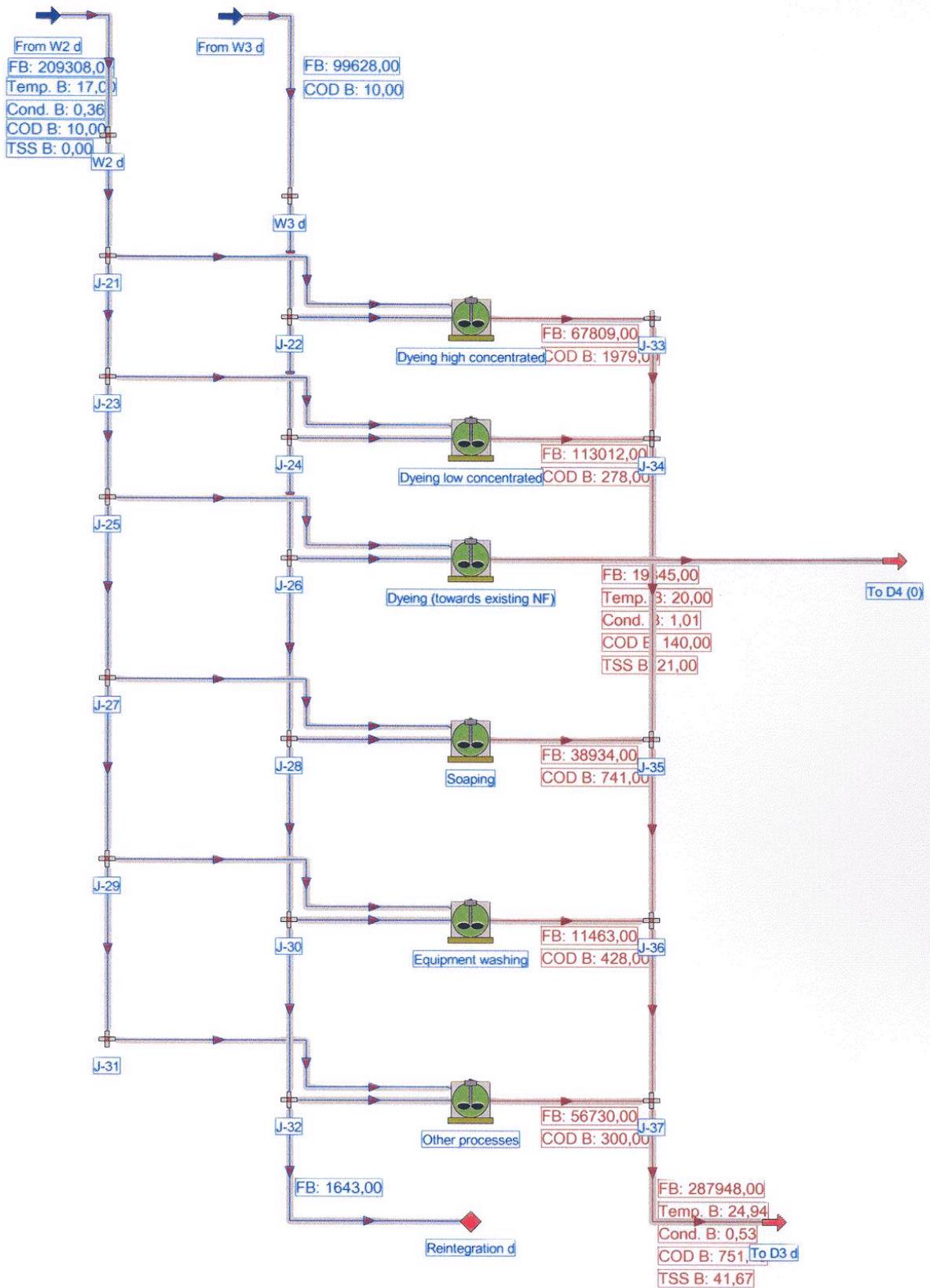
Company B05: Optimized - dyeing



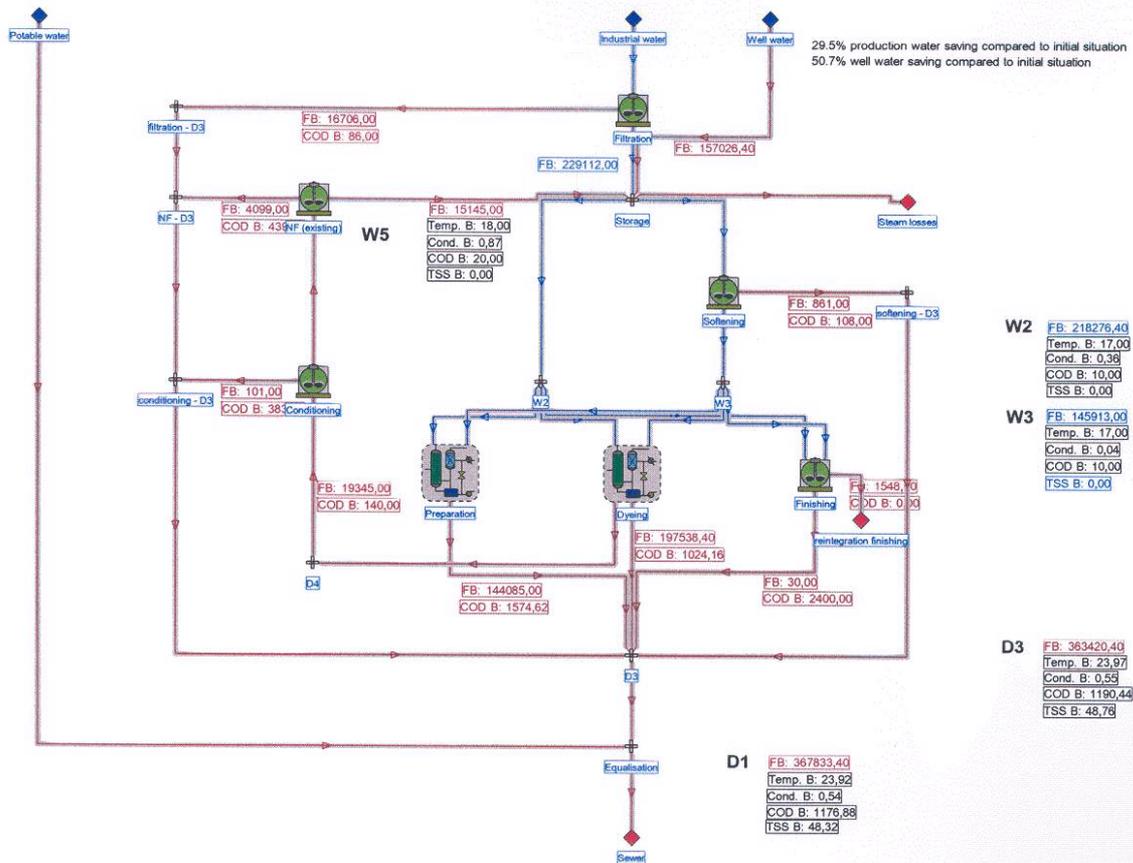
Company I04: Initial - overview



Company I04: Initial - pretreatment

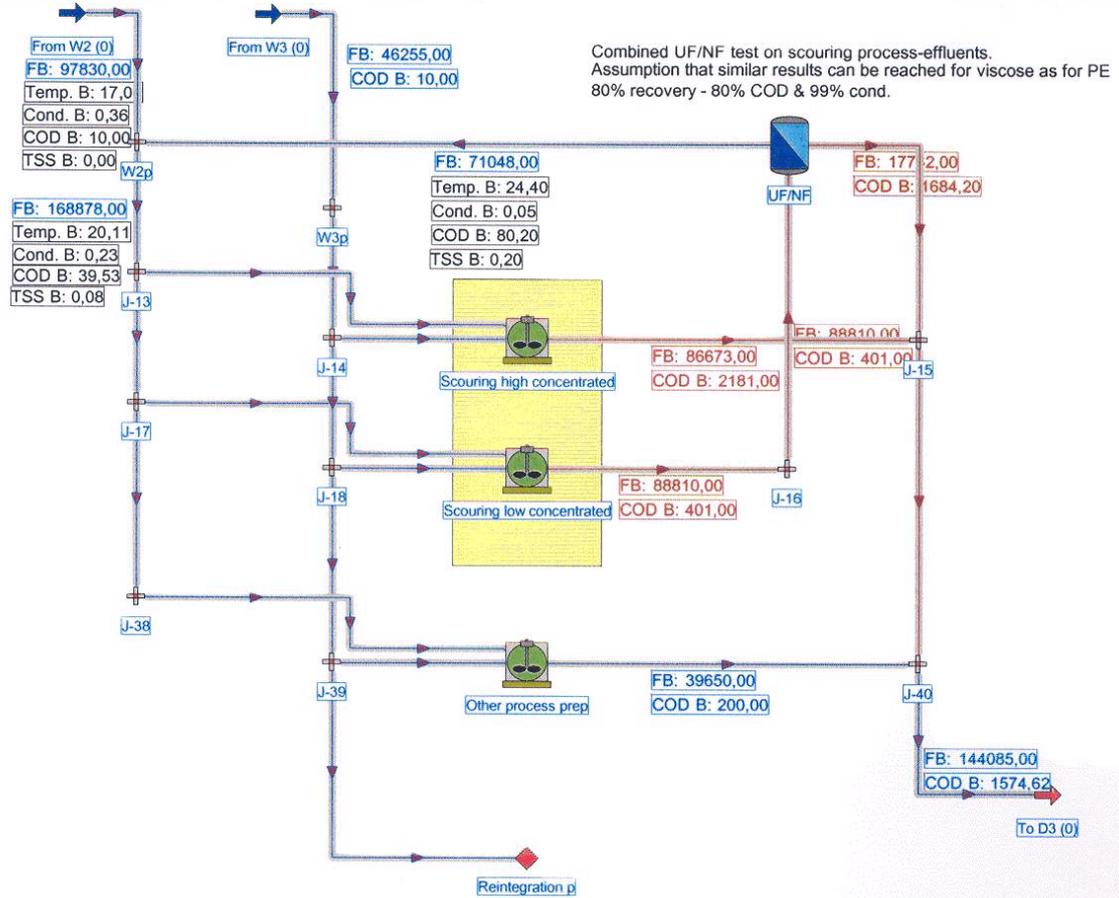


Company I04: Initial - dyeing

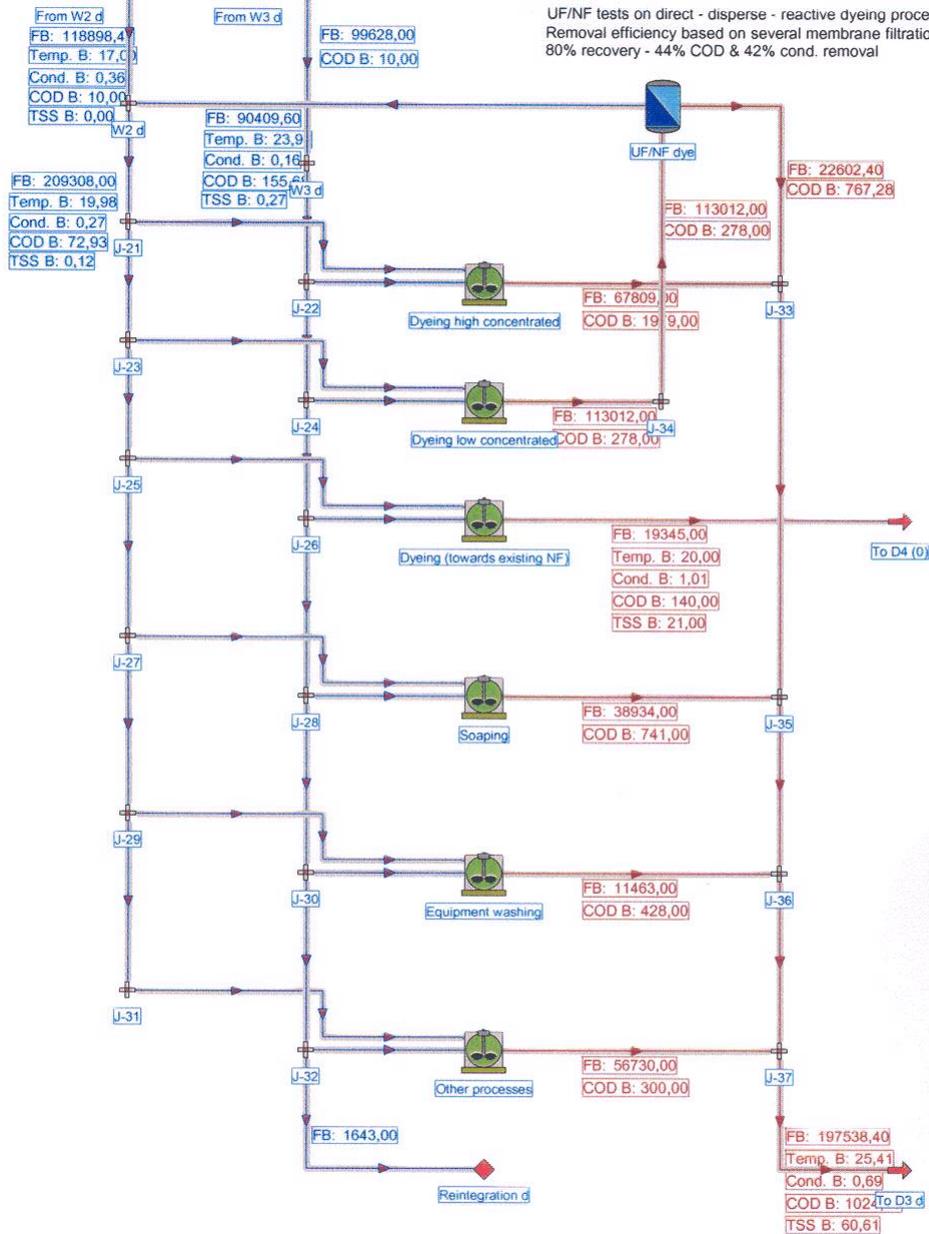


Company I04: Optimized - overview

42% W2 water saving compared to Initial situation



43% W2 water saving compared to Initial situation



Company I04: Optimized - dyeing